

Note: if you are installing our new SNAP IN rings, please pay attention to the notes in red.

Tools Required

T-20 Torx Key	Zip ties N/A	Glass cleaner	Utility knife N/A
T-10 Torx Key	5 min Epoxy glue N/A	Paper towel	

1.) Remove the 2 screws holding the gauge pod into the dash using the T-20 Torx Key



2.) Carefully pull the pod out of the dash. Unclip the wiring harnesses by depressing the tabs (A) and lifting the harness lock (B)



3.) Carefully remove the display buttons but pulling firmly



4.) Using the T-10 Torx key remove the 4 screws holding the gauge pod cover to the gauge panel.



5.) With the cover removed carefully flip the gauge pod over supporting the gauge panel with your other hand as to prevent it from dropping to remove the gauge panel from the front of the gauge pod.



6.) Insert the rings into the cluster through the holes in the back.

When installing snap in rings, at this point put pressure on the ring to snap it in place.



7.) Once properly fitted, secure all 4 rings with zip ties (do not over tighten zip ties)

When installing snap in rings, you may skip this step.



8.) Apply a VERY thin bead of 5 min epoxy glue on the outer edge of the ring (wipe excess epoxy glue around inner rings with paper towel)

When installing snap in rings, you may skip this step.



9.) Let glue dry (as specified on glue bottle), once dry cut zip ties and re assemble everything back in reverse order

When installing snap in rings, there is no glue to try, just immediately reassemble using the reverse of the instructions above.